UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

SCHEDULE 13G

Under the Securities Exchange Act of 1934 (Amendment No. 1)

Ply Gem Industries

(Name of Issuer)

Common Stock**

- ----- (Title Of Class of Securities)

729416107

(CUSIP Number)

Check the following box if a fee is being paid with this statement [_]. (A fee is not required only if the filing person: (1) has a previous statement on file reporting beneficial ownership of more than five percent of the class of securities described in Item 1; and (2) has filed no amendment subsequent thereto reporting beneficial ownership of five percent or less of such class.) (See Rule 13d-7).

*The remainder of this cover page shall be filled out for a reporting person's initial filing on this form with respect to the subject class of securities, and for any subsequent amendment containing information which would alter the disclosures provided in a prior cover page.

The information required in the remainder of this cover page shall not be deemed to be "filed" for the purpose of Section 18 of the Securities Exchange Act of 1934 ("Act") or otherwise subject to the liabilities of that section of the Act but shall be subject to all other provisions of the Act (however, see the Notes).

** Included in the aggregate positon held as reported in Box 9 of pages 2,3, and 4 are common shares held indirectly through a convertible issue.

CUSIP NO. 729416107	13G	Page 2 of 8 Pages				
1 NAME OF REPORTING S.S OR I.R.S. IDEN	PERSON TIFICATION NO. OF ABOVE PERSON					
Merrill Lynch & Co., Inc.						
2 CHECK THE APPROPRI	TATE BOX IF A MEMBER OF A GROUP*	Joint Filing (a) [_] (b) [_]				
3 SEC USE ONLY						
4 CITIZENSHIP OR PLACE OF ORGANIZATION						
Delaware						
	5 SOLE VOTING POWER					
	None					
NUMBER OF	6 SHARED VOTING POWER					

BENEFICIALLY OWNED BY EACH	660,950 7 SOLE DISPOSITI	VE POWER	
REPORTING PERSON WITH	None		
	8 SHARED DISPOSI	TIVE POWER	
	660 , 950		
9 AGGREGATE AMOUNT	BENEFICIALLY OWNED E	Y EACH REPORTING	PERSON
660 , 950			
10 CHECK BOX IF THE	AGGREGATE AMOUNT IN	ROW (9) EXCLUDES	CERTAIN SHARES*
11 PERCENT OF CLASS	REPRESENTED BY AMOUN	IT IN ROW 9	
5.8%			
12 TYPE OF REPORTING	PERSON*		
нс, со			
	*SEE INSTRUCTION E	EFORE FILLING OUT	'!
CUSIP NO. 729416107	- 13 -	G	Page 3 of 8 Pages
1 NAME OF REPORTING S.S OR I.R.S. IDE	PERSON NTIFICATION NO. OF A	BOVE PERSON	
Merrill Lync	h Group, Inc.		
2 CHECK THE APPROPR	IATE BOX IF A MEMBER	COF A GROUP* Jo	int Filing (a) [_] (b) [_]
3 SEC USE ONLY			
4 CITIZENSHIP OR PL	ACE OF ORGANIZATION		
4 CITIZENSHIP OR PL Delaware	ACE OF ORGANIZATION		
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Delaware	5 SOLE VOTING PC		
Delaware NUMBER OF SHARES BENEFICIALLY	5 SOLE VOTING PC None 6 SHARED VOTING 660,950	POWER	
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Delaware NUMBER OF SHARES BENEFICIALLY OWNED BY EACH REPORTING PERSON WITH 9 AGGREGATE AMOUNT : 660,950	5 SOLE VOTING PC None 6 SHARED VOTING 660,950 7 SOLE DISPOSITI None 8 SHARED DISPOSI 660,950 BENEFICIALLY OWNED E	POWER VE POWER TIVE POWER Y EACH REPORTING	PERSON
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Prir	ceton Services, Inc.
	APPROPRIATE BOX IF A MEMBER OF A GROUP* Joint Filing (a) [_]
SEC USE C	(b) [_]
SEC USE (
CITIZENSH	IP OR PLACE OF ORGANIZATION
Dela	ware
	5 SOLE VOTING POWER
	None
NUMBER OF	6 SHARED VOTING POWER
SHARES ENEFICIALLY	660 , 950
OWNED BY EACH	7 SOLE DISPOSITIVE POWER
REPORTING PERSON WITH	None
	8 SHARED DISPOSITIVE POWER
	660,950
ACCRECATE	AMOUNT BENEFICIALLY OWNED BY EACH REPORTING PERSON
660,	
CHECK BOX	IF THE AGGREGATE AMOUNT IN ROW (9) EXCLUDES CERTAIN SHARES*
	EPORTING PERSON*
,	co
nc,	
	*SEE INSTRUCTION BEFORE FILLING OUT!
	*SEE INSTRUCTION BEFORE FILLING OUT! SCHEDULE 13G Name of Issuer:
	*SEE INSTRUCTION BEFORE FILLING OUT! SCHEDULE 13G Name of Issuer:
tem 1 (a)	*SEE INSTRUCTION BEFORE FILLING OUT! SCHEDULE 13G Name of Issuer: Ply Gem Industries Address of Issuer's Principal Executive Offices:
tem 1 (a)	*SEE INSTRUCTION BEFORE FILLING OUT! SCHEDULE 13G Name of Issuer: Ply Gem Industries Address of Issuer's Principal Executive Offices: 777 Third Avenue New York, NY 10017
tem 1 (a)	*SEE INSTRUCTION BEFORE FILLING OUT! SCHEDULE 13G Name of Issuer: Ply Gem Industries Address of Issuer's Principal Executive Offices: 777 Third Avenue New York, NY 10017 Names of Persons Filing:
tem 1 (a) tem 1 (b)	*SEE INSTRUCTION BEFORE FILLING OUT! SCHEDULE 13G Name of Issuer: Ply Gem Industries Address of Issuer's Principal Executive Offices: 777 Third Avenue New York, NY 10017 Names of Persons Filing:
	*SEE INSTRUCTION BEFORE FILLING OUT! SCHEDULE 13G Name of Issuer: Ply Gem Industries Address of Issuer's Principal Executive Offices: 777 Third Avenue New York, NY 10017 Names of Persons Filing: Merrill Lynch & Co., Inc. Merrill Lynch & Co., Inc. Princeton Services, Inc. Address of Principal Business Office, or, if None, Residence:
tem 1 (a) tem 1 (b)	*SEE INSTRUCTION BEFORE FILLING OUT! SCHEDULE 13G Name of Issuer:
em 1 (a) em 1 (b) em 2 (a)	*SEE INSTRUCTION BEFORE FILLING OUT! SCHEDULE 13G Name of Issuer:

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Item 2 (c) Citizenship:

See Item 4 of Cover Pages

Item 2 (d) Title of Class of Securities:

Common Stock

Item 2 (e) CUSIP Number:

72941610

Item 3

Merrill Lynch & Co., Inc. ("ML&Co."), Merrill Lynch Group, Inc. ("ML Group") and Princeton Services, Inc. ("PSI") are parent holding companies, in accordance with (S) 240.13d-1(b)(ii)(G).

Item 4 Ownership

(a) Amount Beneficially Owned:

See Item 9 of Cover Pages. Pursuant to (S) 240.13d-4, ML&Co., ML Group & PSI (the "Reporting Persons") disclaim beneficial ownership of the securities of Ply Gem Industries referred to herein, and the filing of this Schedule 13G shall not be construed as an admission that the Reporting Persons are, for the purposes of Section 13(d) or 13(g) of the Securities Exchange Act of 1934 (the "Act"), the beneficial owner of any securities of Ply Gem Industries covered by this statement.

(b) Percent of Class:

See Item 11 of Cover Pages

(c) Number of shares as to which such person has:

(i) sole power to vote or to direct the vote:

See Item 5 of Cover Pages

(ii) shared power to vote or to direct the vote:

See Item 6 of Cover Pages

(iii) sole power to dispose or to direct the disposition of:

See Item 7 of Cover Pages

(iv) shared power to dispose or to direct the disposition of:

See Item 8 of Cover Pages

Item 5 Ownership of Five Percent or Less of a Class.

Not Applicable

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Item 6	Ownership	of	More	than	Five	Percent	on	Behalf	of	Another	Person.

Not Applicable

Item 7 Identification and Classification of the Subsidiary Which Acquired the Security Being Reported on by the Parent Holding Company. See Exhibit A

Item 8 Identification and Classification of Members of the Group. _____ Not Applicable Item 9 Notice of Dissolution of Group. -----Not Applicable Item 10 Certification. _____ By signing below each of the undersigned certifies that, to the best of their knowledge and belief, the securities referred to above were acquired in the ordinary course of business and were not acquired for the purpose of and do not have the effect of changing or influencing the control of the issuer of such securities and were not acquired in connection with or as a participant in any transaction having such purposes or effect.

Signature.

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After reasonable inquiry and to the best of my knowledge and belief, each of the undersigned certifies that the information set forth in this statement is true, complete and correct.

Date:	February	14, 1994	Merrill Lynch & Co., Inc.
			/s/ David L. Dick
			Name: David L. Dick Title: Assistant Secretary
			Merrill Lynch Group, Inc.
			/s/ David L. Dick
			Name: David L. Dick Title: Secretary
			Princeton Services, Inc.
			/s/ David L. Dick
			Name: David L. Dick Title: Attorney-in-Fact*

* Signed pursuant to a power of attorney, dated February 10, 1994, included as an exhibit to Schedule 13G filed with the Securities and Exchange Commission by Merrill Lynch & Co., Inc., et. al. on February 14, 1994 with respect to Dial REIT Inc.

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Exhibit A to Schedule 13G

ITEM 7 DISCLOSURE RESPECTING SUBSIDIARIES

Three of the persons filing this report, Merrill Lynch & Co., Inc., a Delaware corporation with its principal place of business at World Financial Center, North Tower, 250 Vesey Street, New York, New York ("ML&Co."), Merrill Lynch Group, Inc., a Delaware corporation with its principal place of business at World Financial Center, North Tower, 250 Vesey, New York, New York ("ML Group"), and Princeton Services, Inc., a Delaware corporation with its principal place of business at 800 Scudders Mill Road, Plainsboro, New Jersey ("PSI"), are holding companies in accordance with (S) 240.13d-1(b)(1)(ii)(G). The relevant subsidiaries of ML&Co. are ML Group and PSI.

ML Group, a wholly-owned direct subsidiary of ML&Co., may be deemed to be the beneficial owner of 5.8% of the securities of Ply Gem Industries by virtue of its control of its wholly-owned subsidiary, PSI.

PSI, a wholly-owned direct subsidiary of ML Group, may be deemed to be the beneficial owner of 5.8% of the securities of Ply Gem Industries by virtue of its control, as general partner of two limited partnerships that act as investment adviser to several investment companies registered under Section 8 of the Investment Company Act of 1940. No one such investment company owns more than 5% of the securities of Ply Gem Industries.

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